



100, Goyer suite 103,
La Prairie, (Québec) J5R 5G5

PACKAGING MATERIAL SPECIFICATION

PRODUCT	Transparent 2 ply lamination		
CLASS	« Breathable » (very low barrier)		
SPECIFICATION CODE	---	OPP60200PE	#6000
MATERIAL CROSS SECTION	(Outside to inside)		
GAUGE	MATERIAL	BASIS WEIGHT	
60	Oriented polypropylene (type AP-1)	8.47	
-	Inks (optional)	-	
20	Adhesive	1.50	
200	Polyolefin copolymer blend	28.80	
COMBINED WEIGHT	(unprinted)	38.77 lbs per ream ± 2.0 lbs	
NOMINAL YIELD	(plain)	11,140 sq inch per lb	
NOMINAL THICKNESS		2.9 ± 0.2 mil	
FORM		rolls	
BOND STRENGTH		150 gm/cm	
SEAL STRENGTH		1200 gm/inch	
COEFFICIENT OF FRICTION		Film To Film : <0.25	
RETAINED SOLVENTS		less than 10 mg / sq meter	
PERMEATION RATES		(at ambient temp)	
OXYGEN		170 cc/100 sq inch/24 hrs 2,635 cc/sq metre/24 hrs	
WATER VAPOUR TRANSMISSION		0.6 gm/100 sq inch / 24 hrs 9.3 gm/sq metre /24 hrs	
STATUS :	Packaging films and adhesives satisfy the requirements of the Canadian Health Protection Branch for direct food contact and meet similar requirements under appropriate Food and Drug regulations and U.S.D.A.		
	Appropriate manufacturing procedures are employed to ensure compliance.		